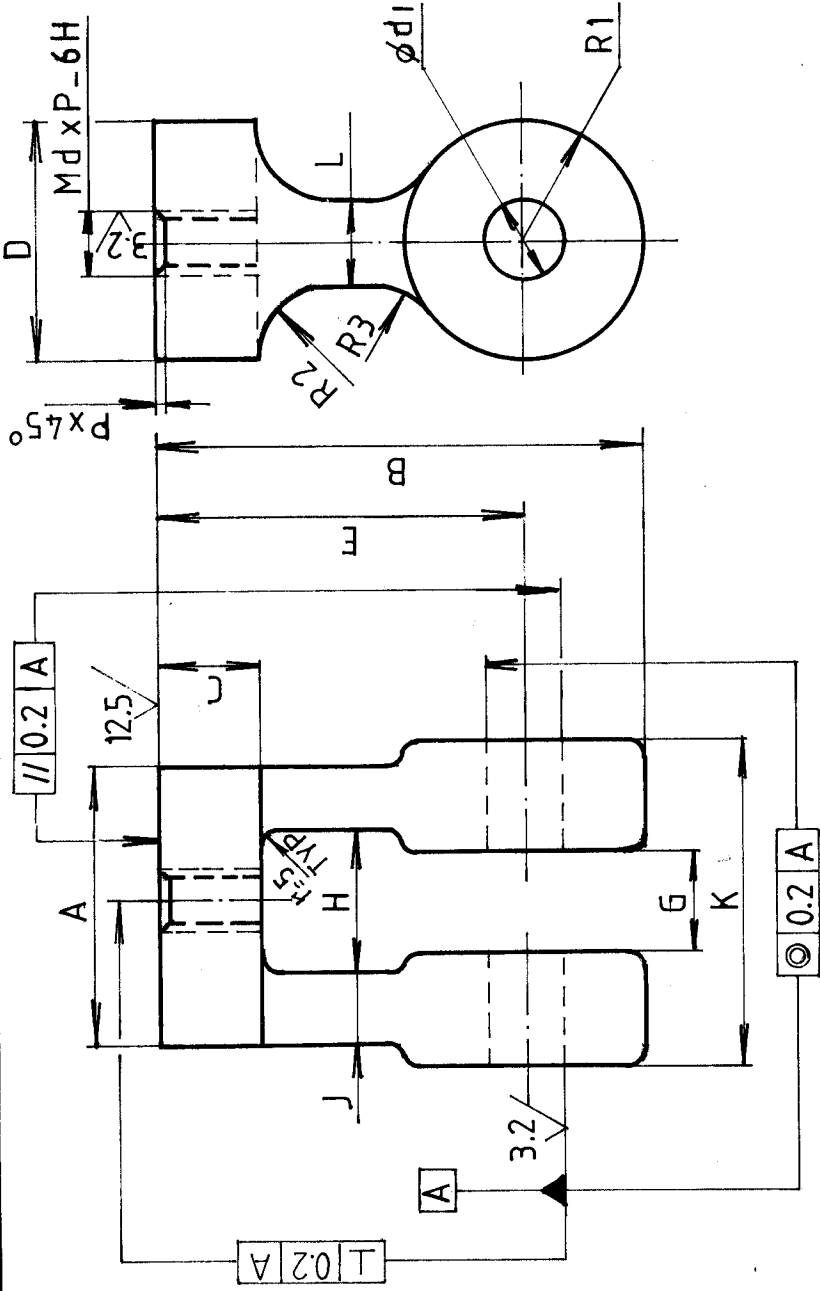


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

Ε0 / 0ΕΙ66-666-08-Ε

ON DRAWING



VAR.NO	TYPE	A	B	C	D	E	G	H	J	L	R1	R2	R3	K	$\phi d1-0$	Md x P	BIN.CODE	WT(Kg)	REMARKS
01.	CWB_1	32.5	82	15	24	70	12	16.5	8	12	12	6	3	34	12.5	M_12 x 1.75	92_821_349	0.18	
02.	CWB_2	42.0	96	20	32	80	17	20	11	15	16	8.5	4	44	16.5	M_16 x 2.0	92_821_350	0.38	
03.	CWB_3	55.0	113	25	46	90	20	23	16	21	23	12.5	6	57	20.5	M_20 x 2.5	92_821_351	0.97	
04.	CWB_4	65.0	136.5	30	53	110	22	27	19	25	26.5	14	7	68	24.5	M_24 x 3.0	92_821_352	1.60	
05.	CWB_5	72.0	162	35	64	130	27	34	19	29	32	17.5	8	80	33.5	M_30 x 3.5	92_821_353	2.29	
06.	CWB_6	84.0	190	40	80	150	32	40	22	36	40	22	10	93	40.5	M_36 x 4.0	92_821_354	3.95	
07.	CWB_7	101.0	215	50	90	170	37	47	27	40	45	25	10	111	45.5	M_42 x 4.5	92_821_355	6.29	

NOTE:

01. MATERIAL: IS 961_540 WHT OR SA_105 OR EQUIVALENT.
02. AFTER MACHINING/THREADING THE CLEVIS SHALL BE ELECTRO GALVANISED TO A DEPTH OF 15µm AND THEN YELLOW CHROMATISED.
03. AFTER GALVANISING THREAD SHALL CONFORM TO IS 4218, (PART.3,5&6) WHEN CHECKED WITH CORRESPONDING PLUG GAUGES FOR THE TOLERANCE CLASS OF 6H.

STANDARD

TYPE OF PRODUCT
OR NAME OF
CUSTOMER /PROJECT



Bharat Heavy Electricals Ltd.,
PIPING CENTRE
MADRAS 600 017

NAME
R.SRINIVASAN.
R.JANANTH.
S.JAYAKUMAR.

DRN
CHD.
APPD.

DATE
19/2/90

REV DATE
03 17.02.90
02 13.04.89

REV DATE
03 17.02.90
02 13.04.89

REV DATE
03 17.02.90
02 13.04.89

DRG REDRAWN TO HAVE
INDIVIDUAL FORGINGS.

NOTES REVISED.

NOTES REVISED.

NOTES REVISED.

REV DATE
01 08.02.89
02 13.04.89
03 17.02.90

REV DATE
01 08.02.89
02 13.04.89
03 17.02.90

REV DATE
01 08.02.89
02 13.04.89
03 17.02.90

CLEVIS WITH BOLT.

CARD
CODE
U 01

DRAWING No.
3-80-999-99130.

REV.
03

SIZE